C12T8P1 测试练习

The History of Glass

Form our earliest origins ______, man has been making use of glass. Historians ______ have discovered that a type of natural glass -obsidian - formed ______ in places such as the mouth of a volcano ______ as a result of the intense heat of an eruption ______ melting sand - was first used as tips for spears ______. Archaeologists ______ have found evidence of man-made glass which dates back ______ to 4000BC; this took the form of glazes used for coating stone beads ______. It was not until 1500 BC that the first hollow ______ glass container ______ was made by covering a sand core with a layer of molten ______ glass.

Glass blowing became the most common way to make glass containers from the First century BC. The glass made during this time was highly coloured due to the impurities ______ of the raw material ______. In the First century AD, methods of creating colourless glass were developed, which was then tinted ______ by the addition of colouring materials. The secret of glass making was taken across Europe by the Romans during this century. However, they guarded ______ the skills and technology required to make glass very closely, and it was not until their empire ______ collapsed ______ in 476 AD that glass -making

knowledge became widespread throughout Europe and the Middle East. From the 10th century onwards, the Venetians gained a reputation ______ for technical skill and artistic ability in the making of glass bottles, and many of the city's craftsmen _____ left Italy to set up glassworks throughout Europe.

A major milestone ______ in the history of glass occurred ______ with the invention of lead crystal ______ glass by English glass manufacturer George Ravenscroft (1632-1683). He attempted to counter the effect of clouding that sometimes occurred in blown glass by introducing lead to the raw materials used in the process. The new glass he created was softer and easier to decorate, and had a higher refractive index, adding to its brilliance and beauty, and it proved invaluable ______ to the optical ______ industry. It's thanks to Ravenscroft's invention that optical lenses ______, astronomical ______ telescopes ______, microscopes ______ and the like became possible.

In Britain, the modern glass industry only really started to develop after the repeal of the Excise Act in 1845. Before that time, heavy taxes had been placed on the amount of glass melted in a glasshouse, and were levied _____ continuously from 1745 to 1845.Joseph Paxton's Crystal Palace at the Great Exhibition ______ of 1851 marked the beginning of glass as a material used in the building industry. This revolutionary ______ new building encouraged the use of glass in public, domestic ______ and horticultural ______ architecture. _____ Glass manufacturing techniques ______ also improved with the advancement of science and the development of better technology.

From 1887 onwards, glass making developed from traditional mouthblowing to a semi-automatic ______ process, after factory-owner HM Ashley introduced a machine capable of producing 200 bottles per hour in Castleford, Yorkshire, England- more than three times quicker than the previous ______ production methods. Then in 1907, the first fully automated machine was developed in USA by Michael Owens -founder of the Owens Bottle Machine Company (later the major glass manufacturers Owens - Illinois)-and installed ______ in its factory. Owens' invention could produce an impressive 2500 bottles per hour. Other developments followed rapidly, but it was not until the First World War, when Britain became cut off from essential glass suppliers, that glass became part of the scientific sector. Previous to this, glass had been seen as a craft rather than a precise science. Today, glass making is a big business. It has become a modern, hi-tech industry operating in a fiercely _____ competitive _____ global market where quality, design and service levels are critical to maintaining _____ market share. Modern glass plants are capable of making millions of glass containers a day in many different colours, with green, brown and clear remaining the most popular. Few of us can imagine modern life without glass. It features in almost every aspect of our lives - in our homes, our cars and whenever we sit down to eat or drink. Glass packaging _____ is used for many products, many beverages are sold in glass, as are numerous foodstuffs _____ , as well as medicines and

cosmetics _____.

Glass is an ideal _____ material for recycling _____, and with growing consumer concern for green issuses, glass bottles and jars are becoming ever more popular. Glass recycling is good news for the environment. It saves used glass containers being sent to landfill ______. As less energy is needed to melt recycled glass than to melt down raw materials, this also saving fuel and production costs. Recycling also reduces the need for raw materials to be quarried ______, thus saving precious resources.